Environmental Product Declaration



EPD[®]

In accordance with ISO 14025 and EN 15804:2012+A2:2019 for:

DRAINAGE GEOCOMPOSITES

Q-Drain C, Q-Drain ZW





TeMa Technologies and Materials srl

Programme: Programme operator: EPD registration number: Publication date: Valid until: The International EPD® System, <u>www environdec com</u> EPD International AB S-P-06563 2022-08-05 2027-08-01

An EPD should provide current information and may be updated if conditions change. The stated validity is therefore subject to the continued registration and publication at www.environdec.com





Programme information

Programme:	The International EPD [®] System
Address:	EPD International AB Box 210 60 SE-100 31 Stockholm
	Sweden
Website:	www environdec com
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CEN standard EN 15804 serves as the Core Product Category Rules (PCR)

Product category rules (PCR): PCR 2019:14 Construction Products, v1.11

PCR review was conducted by: The Technical Committee of the International EPD® System. See www.environdec.com/TC for a list of members. Review chair: Claudia A. Peña, University of Concepción, Chile. The review panel may be contacted via the Secretariat www environdec com/contact

LCA accountability: Tm Sas Di Stefano Caldart & C. Via Piero Poloni, 32021, Agordo (BL)

Independent third-party verification of the declaration and data, according to ISO 14025:2006:
 ☑ External □ Internal covering
 □ EPD process certification □ EPD verification

Third party verifier: SGS Italia S.p.A. via Caldera, 21, 20153 – Milano T +39 02 73 931 - F +39 02 70 12 46 30 / www.it.sgs.com

Accredited by: Accredia, certification n.006H

Procedure for follow-up of data during EPD validity involves third party verifier: \boxtimes Yes \square No

The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but from different programs may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804. For further information about comparability, see EN 15804 and ISO 14025.





COMPANY INFORMATION

Owner of the EPD:

TeMa Technologies and Materials srl Via dell'industria 21 31029 Vittorio Veneto (TV) - Italy

Contact:

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Description of the organisation:

TeMa - short for "Technologies and Materials" was established in 1993, standing out for its innovation-focused approach. TeMa has developed global experience to provide solutions that sit lightly in the landscape while offering high performance in terms of protection and reinforcement, maintenance and drainage in the residential and commercial building markets and in major environmental projects. Since 2013, we have also been doing research into the construction of interiors, developing new highperformance materials for waterproofing and sound insulation. With a complete and articulated range of products and many other awaiting testing, we like to think of ourselves as a company whose constant innovation helps customers approach their target market with the latest tech and a never-ending stream of new solutions, also in response to direct feedback from technicians, designers and site operators. Since our inception, the path we have taken has allowed us to expand our sales offering by developing new products, making inroads into new markets and - last but not least - entering into significant business agreements with multinational companies.

These important strategic decisions have given TeMa a global reach, laying the groundwork for our internationalization. Hence our original Vittorio Veneto facility near Treviso in Italy has been joined, in succession, by: TeMa Iberica (Spain), TeMa North (Russia), TeMa Med (Turkey), TeMa Romania and TeMa North America (USA). With its sales network, TeMa is now present in 80 countries around the world.



Product-related or management systemrelated certifications:

ISO 9001: 2015, Quality Management System certification (certificate n. IT04/0341, SGS Italia S.p.a)

Name and location of production site(s):

Via dell'industria, 21 – 31029, Vittorio Veneto (TV)





PRODUCT INFORMATION

Product name: Q-Drain C, Q-Drain ZW

UN CPC code: 36950 Geographical scope: Europe

Product description:

Q-Drain® is a drainage geocomposite obtained by coupling a three-dimensional core of PP monofilaments (polypropylene) one or two nonwoven geotextiles.

The weight of the core is available in a range of 300-1000g/sqm.

The weight of the geotextiles is available from 100 to 600g/sqm.

The thickness of the geocomposite varies from a minimum of 5 mm to a maximum of 20 mm, in order to guarantee the hydraulic performance required according to the specific application.

Two different types of internal structure are available: the C range and the ZW range.

The C range is bicuspid (pyramidal), ideal for giving the product thicknesses from 15 to 20 mm.



The ZW range, instead, has a wavy configuration that lead to conformation of parallel draining channels, thus giving the product its good compromise of high resistance to compressive strength and drainage performances.



The drainage composite can also be bonded with a single non-woven geotextile (TG version). A PE membrane (available in various thicknesses) can be provided on request.

Q-Drain is used for drainage in tunnels, landfills, retaining walls, football pitches, drivable or green surfaces.



Installation of Q-Drain C as drainage layer in a landfill



Installation of Q-Drain ZW as drainage layer in a green surface





The following tables show the articles included in this EPD with the main technical characteristics.

Q-DRAIN C										
CODE	DESCRIPTION	THICKNESS	APPLICATION							
580165D	Q-Drain C15 65 14F	15	Cusps							
5B3165D	Q-Drain C15 65 12F	15	Cusps							
52T165D	Q-Drain C15 65 10F	15	Cusps							
52T165B	Q-Drain C20 65 10F	20	Cusps							
5B3165B	Q-Drain C20 65 12F	20	Cusps							
580165B	Q-Drain C20 65 14F	20	Cusps							

	Q-DRAIN ZW		
CODE	DESCRIPTION	THICKNESS	CORE TYPE
52Y130L	Q-Drain ZW5 30 10F	5	Wavy
52Y140L	Q-Drain ZW5 40 10F	5	Wavy
52Y110G	Q-Drain ZW8 100 10F	8	Wavy
5B4110G	Q-Drain ZW8 100 12F	8	Wavy
585110G	Q-Drain ZW8 100 14F	8	Wavy
52Y140G	Q-Drain ZW8 40 10F	8	Wavy
5B4140G	Q-Drain ZW8 40 12F	8	Wavy
52V140G	Q-Drain ZW8 40 12P	8	Wavy
585140G	Q-Drain ZW8 40 14F	8	Wavy
52Y150G	Q-Drain ZW8 50 10F	8	Wavy
5B4150G	Q-Drain ZW8 50 12F	8	Wavy
52V150G	Q-Drain ZW8 50 12P	8	Wavy
585150G	Q-Drain ZW8 50 14F	8	Wavy
52Y175G	Q-Drain ZW8 75 10F	8	Wavy
5B4175G	Q-Drain ZW8 75 12F	8	Wavy
52V175G	Q-Drain ZW8 75 12P	8	Wavy
585175G	Q-Drain ZW8 75 14F	8	Wavy
52Y375G	Q-Drain ZW8 Football 7510F	9	Wavy
52Y310G	Q-Drain ZW8 Football	9	Wavy
58C375G	Q-Drain ZW8 WP Football 7510F	9	Wavy
52D310G	Q-Drain ZW8 WP Football	9	Wavy





LCA INFORMATION

Declared unit:

1 kg of drainage geocomposite, including packaging.

The environmental performance results are presented considering two product groups: one for Q-Drain C and one for Q-Drain ZW. The environmental performances for each product group were calculated as the average between the values of the product that had the greatest impact and those of the product that had the lower impact within the group for the GWP-GHG indicator in modules A1-A3. The results therefore do not refer to a specific real product. The range of variation of the impacts between the products of each group is less than 10%.

Time representativeness:

Data cover the year 2020.

Database(s) and LCA software used: Econvent 3.7.1 and SimaPro 9.2.

Description of system boundaries:

Cradle to gate with modules C1–C4 and module D (A1–A3 + C + D).

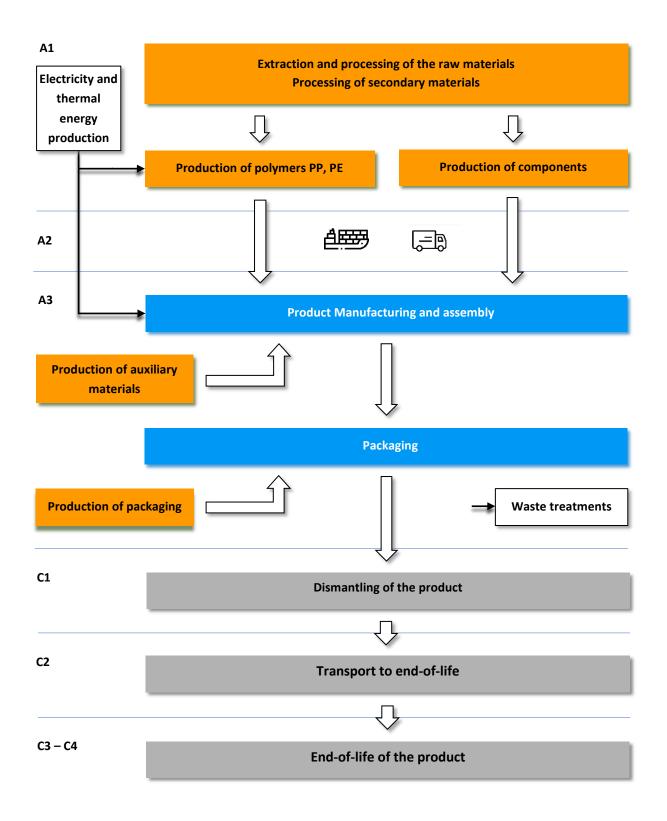
The following table shows the processes included in the system boundaries and the scenarios adopted for the modeling of the modules C1-C4 and D.

Module	Processes and scenarios
A1	 Extraction and processing of raw materials Processing of secondary materials used as input for manufacturing the product Production of polymers and components Generation of electricity and heat from primary energy resources, also including their extraction, refining and transport
A2	Transportation up to the factory gate and internal transport
A3	 Production of ancillary materials Extrusion and assembly of the product Manufacturing of packaging Waste treatment
C1	Dismantling of the product including initial on-site sorting of the materials The scenario applied for module C1 is based on the estimate of the fuel consumption required by an excavator to remove the volume of soil above the drainage geocomposite. The scenario includes the conservative assumption that the environmental impacts associated with the excavation activities are fully attributed to the TeMa product.
C2	Transport of the discarded product to a recycling or final disposal site Since specific data relating to the transport distance of the discarded product to a waste treatment center are missing, a distance of 100 km by truck has been assumed.
C3 - C4	Recycling and energy recovery processes of the discarded product (C3) Disposal processes of the discarded product (C4) The end-of-life scenario was developed with reference to a European context through the statistics of the Plastic waste from B&C in EU 2018 report. In the module C3 a virtual emission of biogenic CO ₂ has been added so that the uptake related to the wood pallet (packaging) and emissions of biogenic CO ₂ are balanced.
D	Benefits and impacts related to material recycling as well as heat and power production from materials sent for energy recovery are part of this module. The recycling and energy recovery scenarios have been defined in accordance with the Plastic waste from B&C in EU 2018 report and with Annex C of the PEFCR Guidance v6.3.



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System diagram:







Modules declared, geographical scope, share of specific data (in GWP-GHG indicator) and data variation:

LIFE CYCLE STAGE	Module		Modules declared	Geography	Specific data used	Variation – products	Variation – sites
	Raw material supply	A1	х	EU			
Product stage	Transport	A2	Х	EU	>90%		
	Manufacturing	A3	Х	IT		<10%	not relevant
Construction	Transport	A4	N.D.				
process stage	Contruction intallation	A5	N.D.				
	Use	B1	N.D.				
	Maintenance	B2	N.D.				
	Repair	B3	N.D.				
	Replacement	B4	N.D.				
Use stage	Refurbishment	B5	N.D.				
	Operational energy use	B6	N.D.				
	Operational water use	B7	N.D.				
	De-construction demolition	C1	Х	EU			
End of life	Transport	C2	Х	EU			
stage	Waste processing	C3	х	EU			
	Disposal	C4	Х	EU			
Resource recovery stage	Reuse- Recovery- Recycling- potential	D	х				

X=module included in EPD® / N.D.= not declared

potential





CONTENT DECLARATION

Q-DRAIN C							
Product components	Weight, kg	Post-consumer material, weight, %	Renewable material, weight, %				
Polypropylene, PP	≥ 0,99	2	0				
Additives	≤ 0,01	0	0				
TOTAL	1	2	0				
Packaging materials	Weight, kg	Weight, % (versus the product)					
Wooden pallet	0,080	8	3				
PE film	0,021	2,	1				
Thermal ribbon	0,016	1,	6				
TOTAL	0,118	11	,8				

Q-DRAIN ZW										
Product components	Weight, kg	Post-consumer material, weight, %	Renewable material, weight, %							
Polypropylene, PP	≥ 0,99	2	0							
Additives	≤ 0,01	0	0							
TOTAL	1	2	0							
Packaging materials	Weight, kg	Weight, % (versus the product)								
	weight, kg	Weight, // (Versus the produc	, c							
Wooden pallet	0,049	4,								
			9							
Wooden pallet	0,049	4,	9 1							

No dangerous substances from the candidate list of SVHC for Authorisation are present.





ENVIRONMENTAL INFORMATION

The results below refer to the declared unit and were assessed using the characterization model and factors reported in Annex C of the standard EN 15804:2012+A2:2019.

Q-Drain C

Potential environmental impact - mandatory indicators according to EN 15804

	Results per declared unit											
Indicator	Unit	A1	A2	A3	Tot.A1- A3	C1	C2	C3	C4	D		
GWP-fossil	kg CO ₂ eq.	2,91E+00	1,05E-01	2,70E-01	3,29E+00	1,09E+00	1,65E-02	0,00E+00	3,42E-02	-1,46E+00		
GWP-biogenic	kg CO₂ eq.	7,09E-02	9,94E-05	-1,51E-01	-7,96E-02	8,54E-04	3,97E-05	1,51E-01	3,52E-05	-1,65E-02		
GWP- luluc	kg CO ₂ eq.	1,36E-03	5,94E-05	1,07E-02	1,21E-02	8,61E-05	5,58E-06	0,00E+00	1,36E-06	-8,52E-04		
GWP- total	kg CO ₂ eq.	2,99E+00	1,05E-01	1,30E-01	3,22E+00	1,09E+00	1,65E-02	1,51E-01	3,42E-02	-1,48E+00		
ODP	kg CFC 11 eq.	1,28E-07	2,21E-08	3,33E-08	1,84E-07	2,34E-07	3,77E-09	0,00E+00	8,79E-10	-1,45E-07		
AP	mol H⁺ eq.	1,08E-02	2,35E-03	6,87E-04	1,38E-02	5,89E-03	8,25E-05	0,00E+00	2,45E-05	-3,40E-03		
EP-freshwater	kg PO4 ³⁻ eq.	2,67E-03	2,22E-04	2,21E-04	3,11E-03	9,77E-04	1,45E-05	0,00E+00	1,20E-03	-1,41E-03		
EP-freshwater	kg P eq.	5,94E-04	4,68E-06	4,19E-05	6,41E-04	3,27E-05	1,11E-06	0,00E+00	4,31E-07	-4,13E-04		
EP- marine	kg N eq.	1,99E-03	5,87E-04	1,91E-04	2,77E-03	2,35E-03	2,88E-05	0,00E+00	1,10E-04	-6,40E-04		
EP-terrestrial	mol N eq.	2,08E-02	6,52E-03	1,68E-03	2,89E-02	2,58E-02	3,14E-04	0,00E+00	9,14E-05	-6,37E-03		
POCP	kg NMVOC eq.	8,29E-03	1,71E-03	6,87E-04	1,07E-02	7,08E-03	8,95E-05	0,00E+00	3,36E-05	-2,19E-03		
ADP- minerals&metals*	kg Sb eq.	1,68E-05	2,24E-07	1,01E-06	1,80E-05	4,38E-07	5,98E-08	0,00E+00	9,52E-09	-2,11E-06		
ADP-fossil*	MJ	8,22E+01	1,43E+00	3,38E+00	8,70E+01	1,49E+01	2,51E-01	0,00E+00	6,74E-02	-3,02E+01		
WDP*	m³	1,30E+00	2,96E-03	9,89E-02	1,40E+00	2,15E-02	7,14E-04	0,00E+00	2,91E-03	-2,37E-01		
Acronyms	GWP-fossil = Glo luluc = Global W ozone layer; AP fraction of nutrien nutrients reachin POCP = Formati fossil resources; potential, depriva	arming Pote = Acidificat nts reaching g marine en on potentia ADP-fossil	ential land u ion potentia g freshwate nd compart I of troposp = Abiotic d	use and lan al, Accumula r end comp ment; EP-te heric ozone epletion for	d use chang ated Exceed artment; EF errestrial = E e; ADP-mine fossil resou	ge; ODP = dance; EP-1 P-marine = tutrophicati erals&meta	Depletion reshwate Eutrophic on potent ls = Abioti	potential of r = Eutroph ation poten ial, Accumu c depletion	f the strato ication pot tial, fractio lated Exco potential f	spheric ential, n of eedance; for non-		

* Disclaimer: The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.





Potential environmental impact – additional mandatory and voluntary indicators

	Results per declared unit											
Indicator	Unit	A1	A2	A3	Tot.A1-A3	C1	C2	C3	C4	D		
GWP- GHG ¹	kg CO₂eq.	2,79E+00	1,04E-01	2,71E-01	3,17E+00	1,08E+00	1,63E-02	0,00E+00	2,78E-02	-1,43E+00		

Use of resources

				Result	ts per dec	lared unit				
Indicator	Unit	A1	A2	A3	Tot.A1- A3	C1	C2	C3	C4	D
PERE	MJ	1,82E+00	9,07E-03	7,96E-02	1,91E+00	5,82E-02	2,46E-03	0,00E+00	9,02E-04	-1,16E+00
PERM	MJ	5,66E-01	4,05E-03	1,88E+00	2,45E+00	1,89E-02	9,20E-04	0,00E+00	2,87E-04	-2,30E-01
PERT	MJ	2,38E+00	1,31E-02	1,96E+00	4,36E+00	7,71E-02	3,38E-03	0,00E+00	1,19E-03	-1,39E+00
PENRE	MJ	4,86E+01	1,52E+00	2,49E+00	5,26E+01	1,58E+01	2,66E-01	0,00E+00	7,17E-02	-2,79E+01
PENRM	MJ.	3,97E+01	0,00E+00	1,15E+00	4,09E+01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	-4,84E+00
PENRT	MJ	8,83E+01	1,52E+00	3,64E+00	9,35E+01	1,58E+01	2,66E-01	0,00E+00	7,17E-02	-3,28E+01
SM	kg	1,04E-01	0,00E+00	0,00E+00	1,04E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
RSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
NRSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
FW	m³	2,57E-02	9,83E-05	2,37E-03	2,81E-02	7,19E-04	2,52E-05	0,00E+00	6,97E-05	-8,91E-03
Acronyms	materia of rene	als; PERM = wable prima	Use of renew ry energy res energy resou	vable primary ources; PEN rces used as	/ energy reso IRE = Use of	ources used a non-renewa ils; PENRM =	ry energy res as raw mater ble primary e = Use of non-	ials; PERT = energy exclue renewable p	Total use ling non-	

of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding nonrenewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of nonrenewable secondary fuels; FW = Use of net fresh water

¹ The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. This indicator is thus almost equal to the GWP indicator originally defined in EN 15804:2012+A1:2013.





Waste production and output flows

Waste production

	Results per declared unit												
Indicator	Unit	A1	A2	A3	Tot.A1-A3	C1	C2	C3	C4	D			
Hazardous waste disposed	kg	1,96E-05	2,23E-06	1,99E-06	2,38E-05	4,01E-05	6,54E-07	0,00E+00	1,01E-07	-2,08E-05			
Non-hazardous waste disposed	kg	1,46E-01	2,91E-02	2,30E-02	1,98E-01	1,80E-02	1,20E-02	0,00E+00	2,71E-01	-1,02E-02			
Radioactive waste disposed	kg	5,82E-05	9,90E-06	5,65E-06	7,38E-05	1,04E-04	1,72E-06	0,00E+00	4,02E-07	-6,84E-05			

Output flows

			Res	sults per	declared	l unit				
Indicator	Unit	A1	A2	A3	Tot.A1- A3	C1	C2	C3	C4	D
Components for re- use	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Material for recycling	kg	0,00E+00	0,00E+00	2,09E-02	2,09E-02	0,00E+00	0,00E+00	2,30E-01	0,00E+00	0,00E+00
Materials for energy recovery	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	5,00E-01	0,00E+00	0,00E+00
Exported energy, electricity	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy, thermal	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00

Biogenic carbon content

Results per declared unit								
Indicator	Unit							
Biogenic carbon content in accompanying packaging	Kg C	4,17E-02						

There is no biogenic carbon content in the product.





Q-Drain ZW

Potential environmental impact – mandatory indicators according to EN 15804

Results per declared unit										
Indicator	Unit	A1	A2	A3	Tot.A1- A3	C1	C2	C3	C4	D
GWP-fossil	kg CO ₂ eq.	2,98E+00	1,11E-01	1,97E-01	3,29E+00	5,66E-01	1,65E-02	0,00E+00	3,42E-02	-1,46E+00
GWP-biogenic	kg CO ₂ eq.	7,69E-02	1,02E-04	-9,01E-02	-1,30E-02	4,43E-04	3,97E-05	9,01E-02	3,52E-05	-1,65E-02
GWP- luluc	kg CO ₂ eq.	1,28E-03	6,33E-05	3,40E-03	4,75E-03	4,46E-05	5,58E-06	0,00E+00	1,36E-06	-8,53E-04
GWP- total	kg CO₂ eq.	3,06E+00	1,11E-01	1,11E-01	3,28E+00	5,66E-01	1,65E-02	9,01E-02	3,42E-02	-1,48E+00
ODP	kg CFC 11 eq.	1,37E-07	2,33E-08	1,89E-08	1,79E-07	1,21E-07	3,77E-09	0,00E+00	8,80E-10	-1,45E-07
AP	mol H⁺ eq.	1,11E-02	2,52E-03	3,43E-04	1,39E-02	3,06E-03	8,25E-05	0,00E+00	2,45E-05	-3,41E-03
EP-freshwater	kg PO₄³-eq.	2,71E-03	2,37E-04	1,15E-04	3,06E-03	5,06E-04	1,45E-05	0,00E+00	1,20E-03	-1,41E-03
EP-freshwater	kg P eq.	6,02E-04	4,90E-06	2,13E-05	6,28E-04	1,70E-05	1,11E-06	0,00E+00	4,32E-07	-4,13E-04
EP- marine	kg N eq.	2,03E-03	6,29E-04	9,57E-05	2,75E-03	1,22E-03	2,88E-05	0,00E+00	1,10E-04	-6,40E-04
EP-terrestrial	mol N eq.	2,12E-02	6,98E-03	8,86E-04	2,91E-02	1,34E-02	3,14E-04	0,00E+00	9,15E-05	-6,38E-03
POCP	kg NMVOC eq.	8,42E-03	1,83E-03	3,69E-04	1,06E-02	3,67E-03	8,95E-05	0,00E+00	3,36E-05	-2,19E-03
ADP- minerals&metals*	kg Sb eq.	1,68E-05	2,34E-07	5,02E-07	1,76E-05	2,27E-07	5,98E-08	0,00E+00	9,53E-09	-2,11E-06
ADP-fossil*	MJ	8,31E+01	1,51E+00	1,60E+00	8,62E+01	7,71E+00	2,51E-01	0,00E+00	6,75E-02	-3,03E+01
WDP*	m³	1,29E+00	3,10E-03	5,21E-02	1,35E+00	1,11E-02	7,14E-04	0,00E+00	2,91E-03	-2,37E-01
Acronyms	GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP- luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption									

* Disclaimer: The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.





Potential environmental impact – additional mandatory and voluntary indicators

	Results per declared unit									
Indicator	Unit	A1	A2	A3	Tot.A1-A3	C1	C2	C3	C4	D
GWP- GHG ²	kg CO ₂ eq.	2,86E+00	1,10E-01	1,94E-01	3,16E+00	5,61E-01	1,63E-02	0,00E+00	2,78E-02	-1,43E+00

Use of resources

	Results per declared unit									
Indicator	Unit	A1	A2	A3	Tot.A1- A3	C1	C2	С3	C4	D
PERE	MJ	1,87E+00	9,47E-03	3,93E-02	1,92E+00	3,02E-02	2,46E-03	0,00E+00	9,03E-04	-1,16E+00
PERM	MJ	5,80E-01	4,24E-03	1,11E+00	1,70E+00	9,82E-03	9,20E-04	0,00E+00	2,87E-04	-2,30E-01
PERT	MJ	2,45E+00	1,37E-02	1,15E+00	3,62E+00	4,00E-02	3,38E-03	0,00E+00	1,19E-03	-1,39E+00
PENRE	MJ	4,95E+01	1,60E+00	1,19E+00	5,23E+01	8,19E+00	2,66E-01	0,00E+00	7,17E-02	-2,80E+01
PENRM	MJ.	3,97E+01	0,00E+00	5,31E-01	4,02E+01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	-4,85E+00
PENRT	MJ	8,92E+01	1,60E+00	1,72E+00	9,26E+01	8,19E+00	2,66E-01	0,00E+00	7,17E-02	-3,28E+01
SM	kg	1,04E-01	0,00E+00	0,00E+00	1,04E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
RSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
NRSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
FW	m³	2,58E-02	1,03E-04	1,27E-03	2,72E-02	3,73E-04	2,52E-05	0,00E+00	6,97E-05	-8,92E-03

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding nonrenewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of nonrenewable secondary fuels; FW = Use of net fresh water

² The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. This indicator is thus almost equal to the GWP indicator originally defined in EN 15804:2012+A1:2013.





Waste production and output flows

Waste production

	Results per declared unit									
Indicator	Unit	A1	A2	A3	Tot.A1-A3	C1	C2	C3	C4	D
Hazardous waste disposed	kg	2,05E-05	2,32E-06	1,11E-06	2,40E-05	2,08E-05	6,54E-07	0,00E+00	1,01E-07	-2,08E-05
Non-hazardous waste disposed	kg	1,48E-01	2,98E-02	1,37E-02	1,92E-01	9,31E-03	1,20E-02	0,00E+00	2,71E-01	-1,02E-02
Radioactive waste disposed	kg	5,83E-05	1,04E-05	2,85E-06	7,16E-05	5,37E-05	1,72E-06	0,00E+00	4,02E-07	-6,85E-05

Output flows

	Results per declared unit										
Indicator	Unit	A1	A2	A3	Tot.A1- A3	C1	C2	C3	C4	D	
Components for re- use	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	
Material for recycling	kg	0,00E+00	0,00E+00	2,09E-02	2,09E-02	0,00E+00	0,00E+00	2,30E-01	0,00E+00	0,00E+00	
Materials for energy recovery	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	5,01E-01	0,00E+00	0,00E+00	
Exported energy, electricity	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	
Exported energy, thermal	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	

Biogenic carbon content

Results per declared unit									
Indicator	Unit								
Biogenic carbon content in accompanying packaging	Kg C	2,55E-02							

There is no biogenic carbon content in the product.





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